

Work Order ID 71760

Monday, July 11, 2011 10:51:07 AM

*Ship Tuesday*

Page 1

Item ID: D350-607-141

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Lid Opener Installation

Start Date: 7/11/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 7/12/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan: *WKF*Date: *11-07-11* Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D350-607-1

A

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D350-607-141
CHG001

0.00

*8/12/12**11-7-11*

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

11/7/11

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

*8/12/12**(3)*

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Page 2

Item ID: D350-607-141

Accept



Setup Start



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Stop



Item Name: Automatic Lid Opener Installation

Start Date: 7/11/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 7/12/2011 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-141 Location: _____ PPP rev: <u>A</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/7/12 SF 30

11/7/12

ME
11-07-12

Picklist Print

Monday, July 11, 2011 10:51:02 AM

Page 1

Work Order ID: 71760

Parent Item: D350-607-141

Parent Item Name: Automatic Lid Opener Installation

Start Date: 7/11/2011

Required Date: 7/12/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: New issue DD verified by:EC
per dwg revC DD 10.01.18 verified by:EC
545 DD 10.04.19 verified by:EC

IPP RevB: as
IPP Rev:C as per ecn10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3953-1 Gas Spring Bracket		Manufactured	No			110	Each	24.0000	2	6			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST096				24					
				53760				24					
D3953-3 Gas Spring Stud, Lid		Manufactured	No			110	Each	22.0000	2	6			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST096				22					
				69974				22					
D3953-5 Gas Spring Stud, Base		Manufactured	No			110	Each	3.0000	2	6			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST096				3					
				69749				3					
D3953-7 Spring Spacer		Manufactured	No			110	Each	21.0000	2	6			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST096				21					
				65053				4					
				69975				17					

4

BT1210S
11/12/12
3

Picklist Print

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Work Order ID: 71760

Parent Item: D350-607-141

Parent Item Name: Automatic Lid Opener Installation

Start Date: 7/11/2011

Required Date: 7/12/2011

Start Qty: 3.00

Required Qty: 3.00

D3953-9 Manufactured No

110 Each

29.0000

4

12



Gas Spring Washer

Location

Loc Qty

Loc Code

ST096

29

69025

5

69973

24

D3953-11 Manufactured No

110 Each

27.0000

2

6



Gas Spring Spacer

Location

Loc Qty

Loc Code

ST096

27

71268

20

71506

7

D3953-13 Manufactured No

110 Each

21.0000

2

6



Gas Spring Spacer

Location

Loc Qty

Loc Code

ST096

21

52761

21

D3969-1 Manufactured No

110 Each

7.0000

2

6



Spring (Basket Lid)

Location

Loc Qty

Loc Code

ST272

7

71271

7

Picklist Print

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Parent Item: D350-607-141

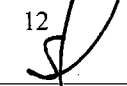
Parent Item Name: Automatic Lid Opener Installation


Start Date: 7/11/2011

Required Date: 7/12/2011

Start Qty: 3.00

Required Qty: 3.00

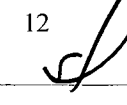
AN3C11A Purchased No 110 Each 38.0000 4 12 


 BOLT

Location Loc Qty Loc Code

ST357 38

118116 38

AN3C16A Purchased No 110 Each 57.0000 4 12 

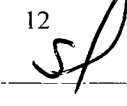
 Bolt


Location Loc Qty Loc Code

ST352 57

115835 17

118191 40

AN310-4 Purchased No 110 Each 94.0000 4 12 

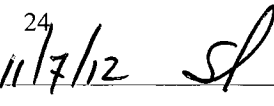
 NUT


Location Loc Qty Loc Code

ST324 94

118078 44

118112 50

MS21043-3 Purchased No 110 Each 989.0000 8 24 

 Nut

Location Loc Qty Loc Code

FG 72

103691 72

ST301 917

112314 69

118077 848

24

Picklist Print

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Start Date: 7/11/2011

Required Date: 7/12/2011

Start Qty: 3.00

Required Qty: 3.00

MS24665-2-12

Purchased

No

110

Each

202.0000

4



COTTER PIN

Location

Loc Qty

Loc Code

ST308

199

118078

199

ST309

3

111499

3

NAS1149C0332R

Purchased

No

110

Each

1,001.000

8



Washer

Location

Loc Qty

Loc Code

FP-B

7

117291

7

ST297

994

116304

55

117460

62

117887

247

118078

2

118179

628

NAS1149C0432R

Purchased

No

110

Each

5,032.000

4



Washer

Location

Loc Qty

Loc Code

ST297

5032

116900

414

117291

4618

6.3 D350-607-141/-143/-145 AUTOMATIC LID OPENER INSTL

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-607-141	AUTOMATIC LID OPENER INSTL (FOR USE ON -041 BASKET)
	X		D350-607-143	AUTOMATIC LID OPENER INSTL (FOR USE ON -043/-047 BASKET)
		X	D350-607-145	AUTOMATIC LID OPENER INSTL (FOR USE ON -045 BASKET)
2		1	D3953-1	GAS SPRING BRACKET
2	1	1	D3953-3	GAS SPRING STUD (LID)
2	1	1	D3953-5	GAS SPRING STUD (BASE)
2	1	1	D3953-7	GAS SPRING SPACER
4	2	2	D3953-9	GAS SPRING WASHER
2	1	1	D3953-11	GAS SPRING SPACER
2		1	D3953-13	GAS SPRING SPACER
	1		D3953-15	GAS SPRING BRACKET
	1		D3953-17	GAS SPRING SPACER
2	1	1	D3969-1	GAS SPRING
4	2	2	AN3C11A	BOLT
	2		AN3C15A	BOLT
4		2	AN3C16A	BOLT
4	2	2	AN310-4	CASTELLATED NUT
8	4	4	MS21043-3	NUT
4	2	2	MS24665-212	COTTER PIN
8	4	4	NAS1149C0332R	WASHER (OR AN960C10L)
4	2	2	NAS1149C0432R	WASHER (OR AN960C416L)